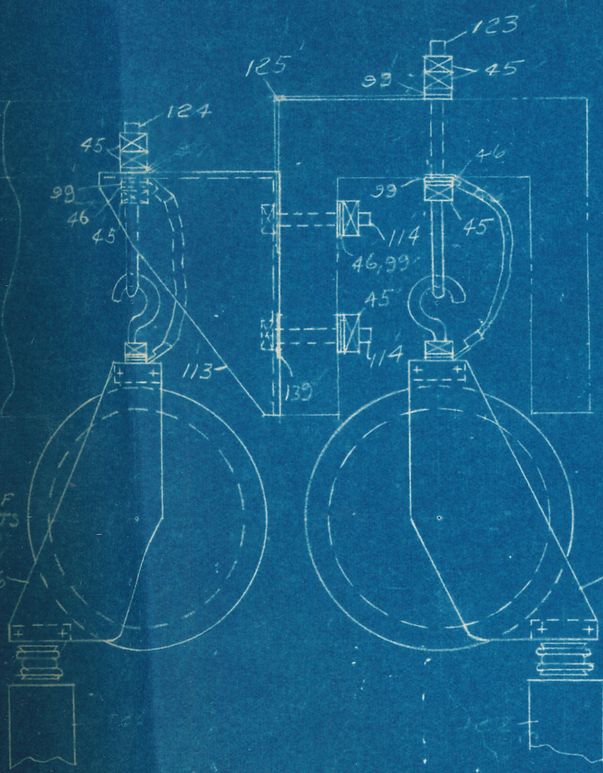
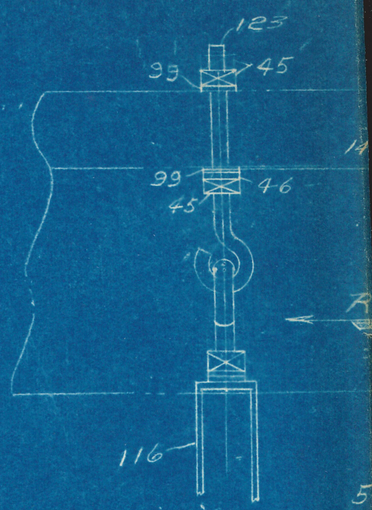
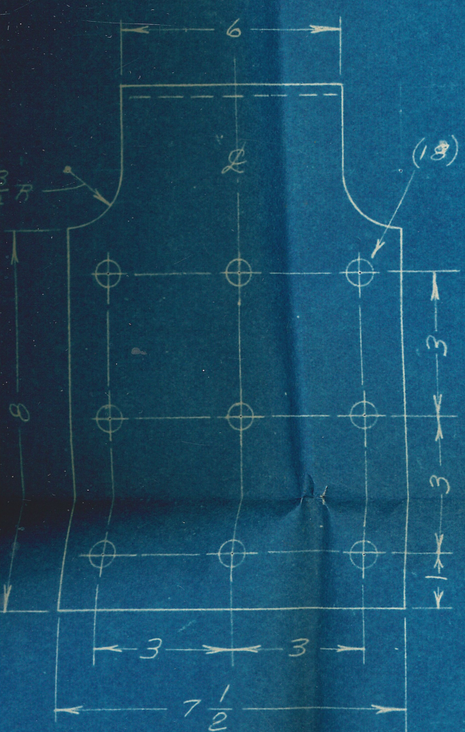


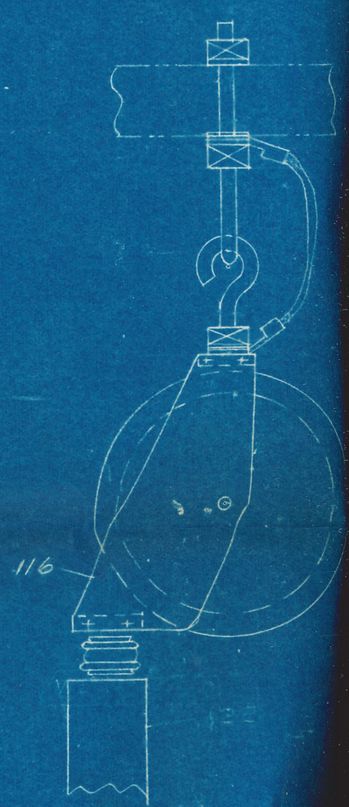
MUST BE
L SIDES OF
EDED PARTS

110





112 DEV. = 28



VIEW AT 'R'

DRILL 1/2 HOLE 3/8 DEEP
BEFORE CUTTING
PIECE IN HALF

1 1/2